



Compact size and high performance for the most challenging detection applications

- Compact dimensions (14x42x25 mm)
- Background suppression for transparent and shiny objects
- High speed contrast sensor up to 25kHz of switching frequency
- U.V. Luminescence sensor
- Very high resolution LASER models

-Processing and Packaging machinery -Beverage/Food/ Cosmetics/ Pharmaceutical industries

INOX AISI 316L model

-Electronics assembling

APPLICATIONS

























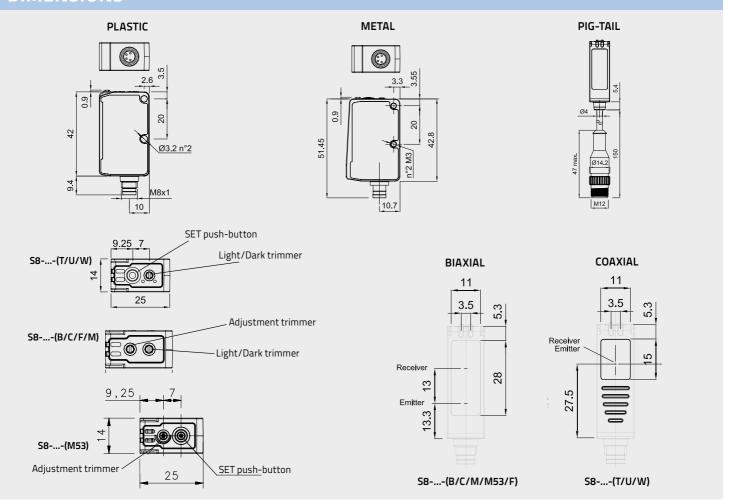
58				
Through beam		025 m		
Polarized retroreflective		0,15 m		
1 danzea recrorencente		010 m (class 2 LASER)		
Retroreflective for transparent (coaxial)		00,8 m (T51), 02 m (T53, T50)		
Diffuse proximity		0500 mm		
Background suppression		50300 mm		
Buckground Suppression		20200 mm (class 2 LASER)		
Background suppression (CLEAR DETECTION)		100300 mm (LED)		
Background Suppression (CLEAN DETECTION)		50150 mm (class 2 LASER)		
Contrast sensor		9 ± 2 mm(10 kHz; 25 kHz)		
Luminescence		1030 mm		
	Vdc	1030 V		
Power supply	Vac			
	Vac/dc			
	PNP	•		
	NPN	•		
Output	NPN/PNP			
	relay			
	other			
	cable	•		
Connection	connector	•		
	M12 pig-tail (150 mm)	•		
Approximate dimensions (mm)		14x42x25		
Housing material		ABS, Stainless Steel AISI 316L		
Mechanical protection		IP69K (Stainless Steel vers.), IP67		

GENERAL DATA

Power supply	12 30 Vdc			
Ripple	2 Vpp max.			
Consumption (output current excluded)	30 mA; 35 mA (S8-M01); 20 mA (F: receiver), 15 mA (G: emitter) max			
Outputs / Alarm output	PNP or NPN; 30 VDC max (short-circuit protection)			
Output current	100 mA (overload protection)			
Output saturation voltage	≤2 V			
Operating temperature	-10 55 °C			
Storage temperature	-20 70 °C			
Dielectric strength	1500 VAC 1 min between electronic parts and housing			
Insulating resistance	>20 MΩ 500 VDC between electronic parts and housing			
Ambient light rejection	according to EN 60947-5-2			
Vibrations	0.5 mm amplitude, 10 55 Hz frequency, for every axis (EN60068-2-6)			
Shock resistance	11 ms (30 G) 6 shocks per every axis (EN60068-2-27)			
Housing material	ABS, Stainless Steel AISI316L			
Lens material	window in PMMA; lens in PC			
Mechanical protection	IP67, IP69K (Stainless Steel vers.)			
Connections	M8 4-pole connector / cable with M12 4-pole connector with 150 mm length and Ø 4 mm M12 pig-tail (150 mm)			
Weight	12 g. max. connector version / 50 g. M12 pig-tail (150 mm) version / 70g. Max. Stainless Steel vers.			



DIMENSIONS



Compact Sensors - S8 Series



CLEAR DETECTION

M53 model

The Clear Detection sensors are developed for the detection of shiny and transparent objects through the background suppression technique.

This patented technology allows to suppress very reflective backgrounds and, at the same time, to detect objects with similar reflective characteristics.

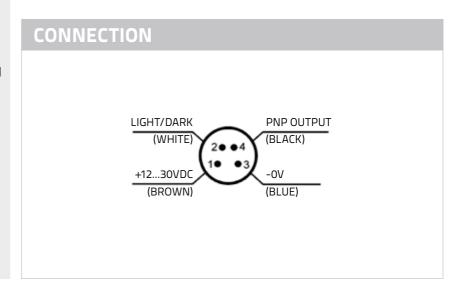
The LED emission version is recommended with moving backgrounds, whereas the Laser version is suitable for the highest precision detection degrees, even of small objects, with a fixed and reflective background.

In comparison with the previous systems based on polarized retro-reflex photoelectric sensors, this technology offers some additional benefits:

- No prismatic reflector: there is no need to have the clear object passing between sensor and reflector so reducing installation time and cost.
- Less mechanical constraints: the detection can be made from either the side or from the top without modifying any part of the machine.
- Higher depth of field: the clear object can move or float between its background and the sensor without adjusting the threshold settings.

TECHNICAL DATA

	LASER	LED			
Response time	1 ms	2 ms			
Switching frequency	500 Hz	250 Hz			
Emission type	RED LASER (\(\lambda\) = 645665nm) Class 2 EN 60825-1, Class II CDRH 21 CFR PART 1040.10	RED LED (660nm)			
Operating distance (typical values)	50150 mm	100300 mm			
Difference (90% White/4% Black)	<5%	20%			
Setting	8-turn distance adjustment t	rimmer, teach-in push button			
LIGHT/DARK selection	Remote: White wire				
Indicators	OUTPUT/ALARM LED (YELLOW) and POWER ON LED (GREEN)				



Thanks to the Teach-in push button and the background distance adjustment trimmer, it is possible to set the proper operating distance. 4 adjustable hysteresis levels allow to obtain optimal results.

The tables below show the best hysteresis levels for LED and LASER versions in different background and objects properties.

LED HYSTERESIS LEVELS					
OUT LED BLINKING HYSTERESIS BACKGROUND AND OBJECT FEATURES					
Slow	Low	Stable background and optimum clear and shiny objects reading			
Middle slow	Middle low	Little variable background and good clear and shiny objects reading			
Middle fast	Middle high	Moving background and good clear and shiny objects reading			
Fast	High	Moving and color variable background and reading of almost all clear and shiny objects			

	LASER HYSTERESIS LEVELS					
OUT LED BLINKING HYSTERESIS BACKGROUND AND OBJECT FEATURES						
	Slow	Low	Stable background and optimum shiny objects reading			
Middle slow Middle low		Middle low	Little variable background and good shiny objects reading			
	Middle fast	Middle high	Moving background and good shiny objects reading			
	Fast	High	Moving and color variable background and reading of almost all shiny objects			

HOUSING	LIGHT EMISSION	CONNECTION	OUTPUT	DESCRIPTION	Order No.
METAL Stainless Steel (INOX AISI316L)	LASER	M8 connector	DND	S8-MH-5-M53-PP	950801451
	LED			S8-MR-5-M53-PP	950801600
PLASTIC ABS	LASER		IVIO CUITITECTUI	PNP	S8-PH-5-M53-PP
	LED			S8-PR-5-M53-PP	950801590

CONTRAST

W model

- Discriminates fine contrast differences with red, green or blue emission
- High speed detection up to 20µs (25 kHz) and 10
- Coaxial optical system design provides stable detection of moving objects to eliminate false detections
- Static (S8-W03/13) or dinamic (S8-W13) settings
- Model without regulations (W00)
- TL-LD series replacement thanks to the specific mounting bracket

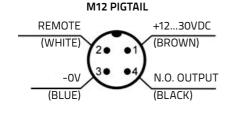
(ST-S8-TL-LD46, see accessory section)

TECHNICAL DATA

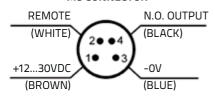
	LED			
Response time	50 µs	20 µs		
Switching frequency	10 kHz	25 kHz		
Jitter	25 µs	10 µs		
Emission type	RGB LEDs: BLUE (465 nm)/ GREEN (520 nm)/RED (630nm with automatic selection			
Operating distance (typical values)	9 mm			
Depth of field	± 2mm			
Spot dimension	3x1 n	nm^2		
Setting	SET push button, Mono-turn trimmer (Delay OFF 20ms selection) (s8-w13/w03) No setting (S8-W00)			
LIGHT/DARK selection	Automatic			
Indicators	OUTPUT LED (YELLOW) and POWER ON LED (GREEN)			



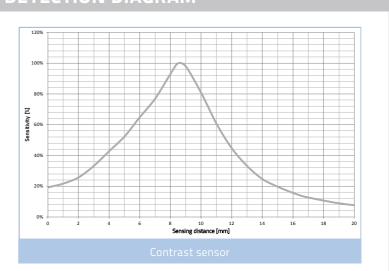
CONNECTION



M8 CONNECTOR



DETECTION DIAGRAM



HOUSING	SWITCHING FREQUENCY	CONNECTION	OUTPUT	DESCRIPTION	Order No.
		140	PNP	S8-MR-5-W00-PH	950801360
METAL			NPN	S8-MR-5-W00-NH	950801370
Stainless Steel		M8 connector	PNP	S8-MR-5-W03-PP	950801340
PLASTIC	10 kHz		NPN	S8-MR-5-W03-NN	950801350
	TU KHZ	M12 pig-tail (150 mm)	PNP	S8-PR-3-W03-PP	950801140
			NPN	S8-PR-3-W03-NN	950801150
ABS		M8 connector	PNP	S8-PR-5-W03-PP	950801060
			NPN	S8-PR-5-W03-NN	950801070
METAL		M8 connector	PNP	S8-MR-5-W13-PP	950801670
Stainless Steel			NPN	S8-MR-5-W13-NN	950801680
	25 kHz		PNP	S8-PR-5-W13-PP	950801650
PLASTIC ABS	Z3 KПZ		NPN	S8-PR-5-W13-NN	950801660
		M12 pig-tail (150 mm)	PNP	S8-PR-3-W13-PP	950801690
			NPN	S8-PR-3-W13-NN	950801700

LUMINESCENCE

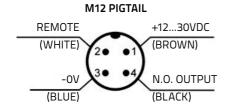
U model

- U.V. emission (circular spot)
- •More than 20 mm of operating distance
- •fluorescent or phospphorescent invisible mark detectection
- setting push-button or remote input for the teaching of the mark and background
- •TL-LD series replacement thanks to the specific mounting bracket (ST-S8-TL-LD46, see accessory section)

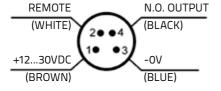
TECHNICAL DATA

	LED
Response time	250 µs/ 1 ms
Switching frequency	2 kHz/ 500 Hz (according to sensitivity)
Emission type	U.V. LED (375 nm)
Operating distance	1030 mm
Spot dimension	2 mm @15 mm (circular)
Setting	SET push button, remote input
LIGHT/DARK selection	Mono-turn trimmer (Light/ Dark selection)
Indicators	OUTPUT LED (YELLOW) and POWER ON LED (GREEN)

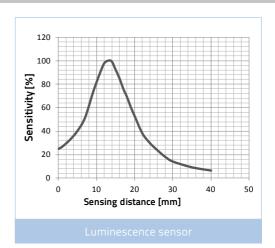
CONNECTION

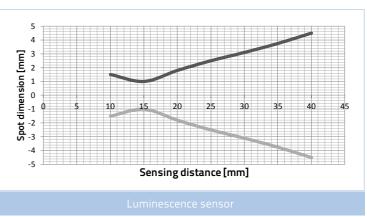


M8 CONNECTOR



DETECTION DIAGRAM





HOUSING	SETTINGS	CONNECTION	OUTPUT	DESCRIPTION	Order No.
METAL Stainless Steel Teach-in push-butto L/D trimmer selecto Remote input		M8 connector	PNP	S8-MR-5-U03-PP	950801630
			NPN	S8-MR-5-U03-NN	950801640
	Teach-in push-button;		PNP	S8-PR-5-U03-PP	950801610
			NPN	S8-PR-5-U03-NN	950801620
PLASTIC		M12 pig-tail (150 mm)	PNP	S8-PR-3-U03-PP	950801710
ABS		mm)	NPN	S8-PR-3-U03-NN	950801720

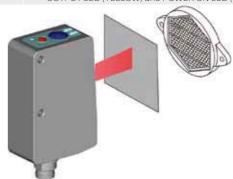
RETROREFLECTIVE FOR **TRANSPARENTS**

T models

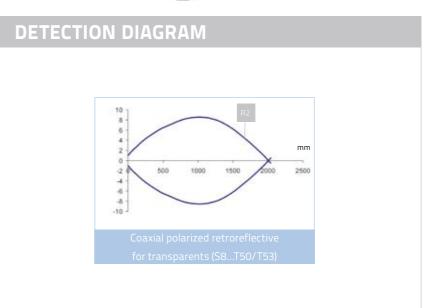
- Detects extremely transparent materials like fine plastic films, glass or PET bottles
- Coaxial optical system design provides stable detection of moving objects to eliminate false detections
- Auto-adaptive function to improve the reliability the detection even when the sensor face or reflector is contaminated (i. e. dust)

TECHNICAL DATA

	LED
Response time	250 μs
Switching frequency	2 kHz
Emission type	RED LED (660nm)
Operating distance (typical values)	2m on R2 reflector (S8T50/T53); 0,8m on R2 reflector (S8T51)
Setting	SET push button (S8-T53) Sensitivity trimmer (S8T51)
LIGHT/DARK selection	Automatic (S8T50), Mono-turn trimmer (S8T51/T53)
Indicators	OUTPUT LED (YELLOW) and POWER ON LED (GREEN)



CONNECTION N.O. ALARM M12 PIGTAIL OUTPUT +12...30VDC (WHITE) (BROWN) N.O. OUTPUT (BLACK) (BLUE) S8...T51 M12 pig-tail (150 mm) vers. **M8 CONNECTOR** N.O. ALARM OUTPUT (S8...T51) REMOTE S8...T51/T53 N.O. OUTPUT (WHITE) (BLACK) +12...30VDC -0\/ (BROWN) (BLUE)

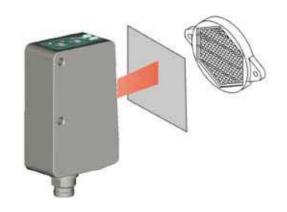


HOUSING	LIGHT EMISSION	CONNECTION	OUTPUT	DESCRIPTION	Order No.
		Mo	NPN	S8-MR-5-T50-NH	950801330
METAL			PNP	S8-MR-5-T50-PH	950801320
Stainless Steel (INOX AISI316L)		M8 connector	NPN	S8-MR-5-T53-NN	950801310
			PNP	S8-MR-5-T53-PP	950801300
	LED	M12 pig-tail (150 mm)	NPN	S8-PR-3-T51-NN	950801130
	LED		PNP	S8-PR-3-T51-PP	950801120
PLASTIC			NPN	S8-PR-5-T51-NN	950801050
ABS		M8 connector	PNP	S8-PR-5-T51-PP	950801040
		IVIO CUITIECCUI	NPN	S8-PR-5-T53-NN	950801290
		PNP	S8-PR-5-T53-PP	950801280	

POLARIZED RETROREFLECTIVE

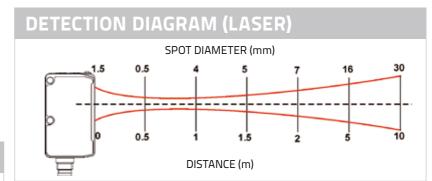
B models

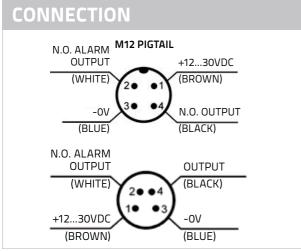
- Laser version for high resolution detection
- Alarm output for wrong functionality

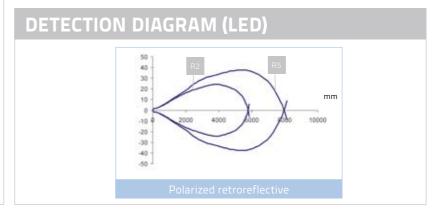


TECHNICAL DATA

	LASER	LED		
Response time	50 µs	500 µs		
Switching frequency	10 kHz	1 kHz		
Emission type	RED LASER (λ = 645665nm) Class 2 EN 60825-1, Class II CDRH 21 CFR PART 1040.10	RED LED (660nm)		
Pulsed emission	pot. max ≤ 1,5mW pulse duration = 3µs frequency = 40KHz			
Focus point	500 mm			
Spot dimension	< 0.5 mm (a 500 mm)	refer to the detection diagram		
Operating distance (typical values)	010 m on R2 reflector	5 m on R2 reflector		
Minimum object detectable	0.5 mm at 500 mm (minimum spot)			
Setting	Mono-turn sensitivity adjustment trimmer			
LIGHT/DARK selection	Mono-turn trimmer			
Indicators	OUTPUT LED(YELLOW) and POWER ON LED (GREEN)			







HOUSING	LIGHT EMISSION	CONNECTION	OUTPUT	DESCRIPTION	Order No.
	LASER		NPN	S8-MH-5-B51-NN	950801490
METAL	LAJEK	M8 connector	PNP	S8-MH-5-B51-PP	950801480
Stainless Steel (INOX AISI316L)	LED	IVIO CUITIECCUI	NPN	S8-MR-5-B01-NN	950801490
	LED		PNP	S8-MR-5-B01-PP	950801410
		M12 nig toil/150 mm	NPN	S8-PH-3-B51-NN	950801090
	LACED	M12 pig-tail (150 mm)	PNP	S8-PH-3-B51-PP	950801080
	LASER	M8 connector	NPN	S8-PH-5-B51-NN	950801490 950801480 950801420 950801410 950801090 950801080 950801010 950801000 950801190
PLASTIC		IVIO CUITIECCUI	PNP	S8-PH-5-B51-PP	950801000
ABS		M12 pig-tail (150 mm)	NPN	S8-PR-3-B01-NN	950801190
	LED		PNP	S8-PR-3-B01-PP	950801180
	LED		NPN	S8-PR-5-B01-NN	950801170
		M8 connector	PNP	S8-PR-5-B01-PP	950801160

BACKGROUND SUPPRESSION

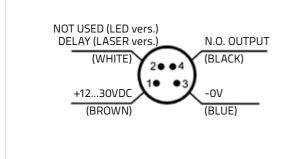
M model

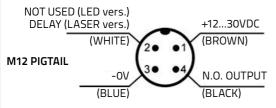
Laser version for high resolution detection

TECHNICAL DATA

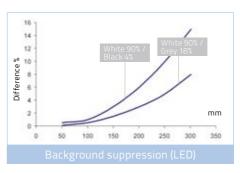
	LASER	LED		
Response time	100 µs	1 ms		
Switching frequency	5 kHz	500 Hz		
Emission type	RED LASER (λ = 645665nm) Class 2 EN 60825-1, Class II CDRH 21 CFR PART 1040.10	RED LED (660nm)		
Pulsed emission	pot. max ≤ 5mW pulse duration = 3µs frequency = 20KHz			
Focus point	110 mm			
Spot dimension	< 0.2 mm (a 500 mm)			
Operating distance (typical values)	20200 mm	50300 mm		
Minimum object detectable	0.2 mm at 200 mm			
Difference (90% White/4% Black)	<5%	20%		
Setting	8-turn distance adjustment trimmer			
LIGHT/DARK selection	Mono-turn trimmer			
Indicators	OUTPUT/ALARM LED (YELLOW) and POWER ON LED (GREEN)			

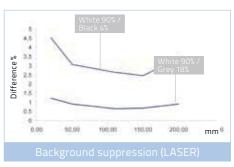
CONNECTION





DETECTION DIAGRAM





HOUSING	LIGHT EMISSION	CONNECTION	OUTPUT	DESCRIPTION	Order No.
	LASER		NPN	S8-MH-5-M01-NN	950801470
METAL	LAJEK	M8 connector	PNP	S8-MH-5-M01-PP	950801460
Stainless Steel (INOX AISI316L)	LED	IVIO CUITIECCUI	NPN	S8-MR-5-M01-NN	950801400
	LED		PNP	S8-MR-5-M01-PP	950801470 950801460 950801400 950801390 950801110 950801100 950801030 950801020 950801230 950801220 950801210
		M12 nig tail /150 mm	NPN	S8-PH-3-M01-NN	950801110 950801100
	LACED	M12 pig-tail (150 mm)	PNP	S8-PH-3-M01-PP	950801100
	LASER	M8 connector	NPN	S8-PH-5-M01-NN	950801470 950801460 950801400 950801390 950801110 950801100 950801030 950801020 950801230 950801220 950801210
PLASTIC		IVIO CUITIECTUI	PNP	S8-PH-5-M01-PP	950801020
ABS		M12 pig tail /1E0 mm\	NPN S8-PR-3-M01-NN	950801230	
		M12 pig-tail (150 mm)	PNP	S8-PR-3-M01-PP	950801220
	LED	M8 connector	NPN	S8-PR-5-M01-NN	950801210
		INO COLLIECTOL	PNP	S8-PR-5-M01-PP	950801200

THROUGH BEAM

F/G model

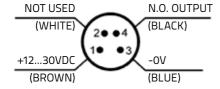
Emitter and receiver units ensure the highest Excess Gain

TECHNICAL DATA

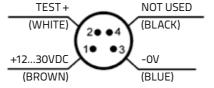
	LED
Response time	500 µs
Switching frequency	1 kHz
Emission type	RED LED (660nm) (S8G emitter)
Operating distance (typical values)	25 m (30 m max.)
Setting	Mono-turn sensitivity adjustment trimmer (S8F receiver)
LIGHT/DARK selection	Mono-turn trimmer (S8F receiver)
Indicators	OUTPUT(YELLOW, F: receiver) and POWER ON LED (GREEN)

CONNECTION

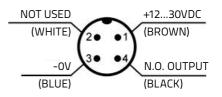
RECEIVER F



EMITTER G



M12 PIGTAIL



HOUSING	LIGHT EMISSION	CONNECTION	OUTPUT	DESCRIPTION	Order No.
			NPN	S8-MR-5-F01-NN	950801570
METAL Stainless Steel (INOX AISI316L)		M8 connector	PNP	S8-MR-5-F01-PP	950801560
Stanness Steel (III o / / III sis 102)		er	emitter	S8-MR-5-G00-XG	950801580
		M12 pig-tail (150 mm)	NPN	S8-PR-3-F01-NN	950801530
PLASTIC ABS	LED		PNP	S8-PR-3-F01-PP	950801520
			emitter	S8-PR-3-G00-XG	950801550
		M8 connector	NPN	S8-PR-5-F01-NN	950801510
			PNP	S8-PR-5-F01-PP	950801500
			emitter	S8-PR-5-G00-XG	950801540

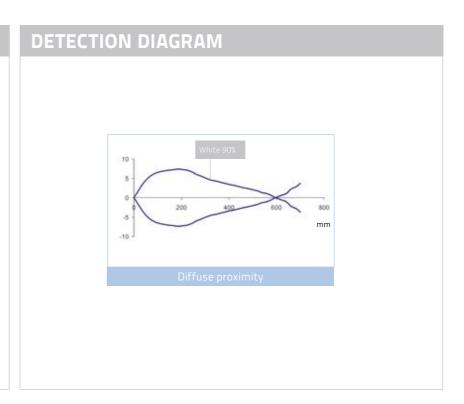
DIFFUSE PROXIMITY

C model

• Direct object detection with a single unit

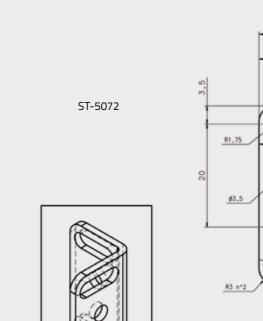
TECHNICAL DATA Response time 500 µs 1 kHz Switching frequency RED LED (660nm) Emission type 50 cm on 90% white target (EG2) Operating distance (typical values) Mono-turn sensitivity adjustment trimmer LIGHT/DARK selection Mono-turn trimmer OUTPUT/ALARM LED (YELLOW) and POWER ON LED Indicators (GREEN)

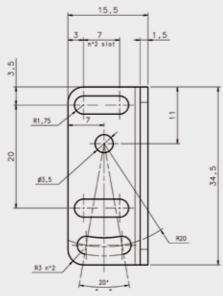
CONNECTION **M8 CONNECTOR NOT USED** N.O. OUTPUT (WHITE) (BLACK) +12...30VDC (BROWN) (BLUE) M12 PIGTAIL **NOT USED** +12...30VDC (WHITE) (BROWN) N.O. OUTPUT (BLUE) (BLACK)

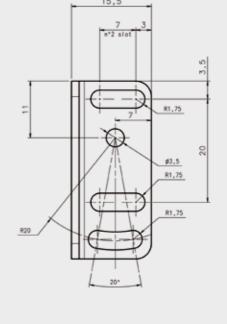


HOUSING	LIGHT EMISSION	CONNECTION	OUTPUT	DESCRIPTION	Order No.
METAL	M8 connector	NPN	S8-MR-5-C01-NN	950801440	
Stainless Steel (INOX AISI316L)		INIS CONTINECTOR	PNP	S8-MR-5-C01-PP	950801430
PLASTIC ABS	LED	M42 - i - t - il /450	NPN	S8-PR-3-C01-NN	950801270
	LED	M12 pig-tail (150 mm)	PNP	S8-PR-3-C01-PP	950801250
	Mosannastar	NPN	S8-PR-5-C01-NN	950801260	
		M8 connector	PNP	S8-PR-5-C01-PP	950801240

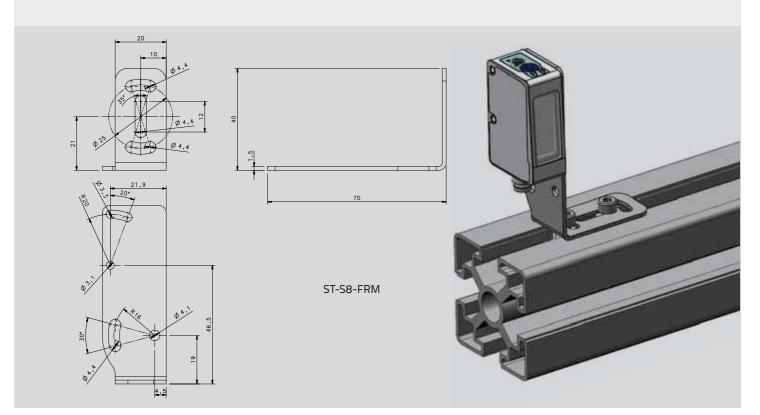
ACCESSORIES







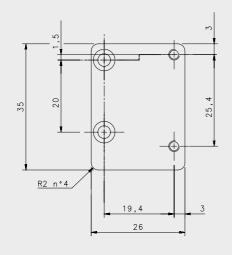




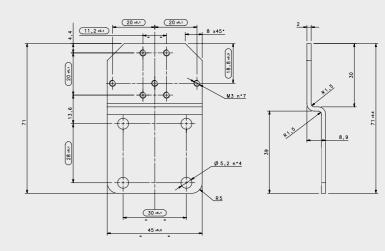


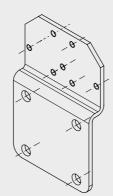
ACCESSORIES





ST-S8-S3Z





ST-S8-TL-LD46

ACCESSORIES SELECTION AND ORDER INFORMATION

MODEL	FUNCTION	ORDER No.
ST-S8-FRM	fixing bracket for standard frame	95ACC7860
ST-5072	fixing bracket	95ACC1470
R4K	IP69K plastic reflector 51 x 61 mm	95A151220
ST-S8-TL-LD46	TL-LD46 adapting bracket	95ACC3430
ST-S8-S3Z	S8-miniature sensors adapting bracket	95ACC3440

CABLES

CONNECTOR	DESCRIPTION	LENGTH	MODEL	ORDER No.			
		3 m	CS-B1-02-G-03	95A251420			
MO Connector / Aviall	/ pala Cray DVC	5 m	n CS-B1-02-G-05 95A251	95A251430			
M8 Connector (Axial)	4-pole, Grey, P.V.C.	7 m					
		10 m	CS-B1-02-G-10	95A251480			
M8 Connector (Radial 90°)		3 m	CS-B2-02-G-03	95A251450			
	4-pole, Grey, P.V.C.	5 m	CS-B2-02-G-05	95A251460			
		7 m	CS-B2-02-G-07	95A251470			
M12 Connector (Axial)		3 m	CS-A1-02-G-03	95A251380			
	4-pole, Grey, P.V.C.	5 m	CS-A1-02-G-05	95A251270			
	4-pole, Grey, P.V.C. (M12 pig-tail version)	7 m	CS-A1-02-G-07	95A251280			
		10 m	CS-A1-02-G-10	95A251390			

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